

Index

1. INTRODUCTION - FOREWORD.....	2
1.1. Notes on documentation.....	3
1.2. Copyright.....	4
1.3. Field of application.....	4
1.4. Intended purpose.....	4
2. SAFETY INFORMATION	2
2.1. General safety regulations.....	4
2.2. Definitions.....	6
2.3. Operating safety	7
2.4. Special safety regulations.....	8
2.5. Residual risks	11
2.6. Safety procedures	12
2.7. Applied specifications list.....	14
3. TECHNICAL DATA.....	2
3.1. Machine installation plan.....	2
3.2. Weight of machine.....	3
3.3. Machine data	4
3.4. Accuracy of machine:	4
3.5. Requirements of suction system.....	5
3.6. Requirements of pneumatic system.....	6
3.7. Requirements of electrical system	6
3.8. Saw blades used	7
3.9. Emission levels.....	8
3.9.1. Noise emissions.....	8
3.10. Conversion of units.....	8
4. TRANSPORT AND INSTALLATION.....	2
4.1. Installation site requirements	2
4.2. Corrosion protection	2
4.3. Installation with crane	3
4.4. Installation with fork lift truck.....	4
5. INSTALLATION AND ASSEMBLY	2
5.1. Removing corrosion protection	2
5.2. Compressed air and electrical connections.....	3
5.3. Installation of machine	4

6. SETTING UP THE MACHINE	2
6.1. Component designations	2
6.2. Standard accessories	3
6.3. Additional equipment (optional)	4
6.3.1. Mitre fence with cross-cut fence.....	4
6.3.2. Formatting stop.....	6
6.3.3. Laser	7
6.3.4. Edge scorer	9
6.3.5. Turn table	9
6.3.6. Infeed section	9
6.4. Changing the saw blade	10
6.5. Change of tooth belt - main saw	12
6.6. Change scorer-saw blade.....	13
6.7. Change tooth belt - scorer	15
6.8. Adjusting the scorer.....	16
6.9. Changing the edge scorer blade.....	17
6.10. Changing of the toothed belt (edge scorer)	18
6.11. Adjusting the edge scorer.....	19
6.12. Change of timing belt - rise and fall drive and saw carriage.....	20
7. MAINTENANCE AND SERVICE	2
7.1. Servicing safety	2
7.2. Cleaning instructions	3
7.2.1. Cleaning the basic machine.....	4
7.2.2. Cleaning racks and pinions (generally)	6
7.2.3. Cleaning driving chains and gear wheels	7
7.2.4. Cleaning guide rails	8
7.2.5. Cleaning the edge scorer.....	8
7.2.6. Cleaning light barriers and light scanners	8
7.2.7. Cleaning and lubrication of special guides	8
7.3. Maintenance of pneumatic system	9
7.3.1. Maintenance unit	9
7.3.2. Pressure control.....	9
7.3.3. Pneumatic valves.....	9
7.4. Repairs to the pneumatic system.....	11
7.5. Maintenance of safety equipment.....	11
7.6. Maintenance of electrical system.....	11

7.7. Maintenance of mechanical parts	12
7.7.1. Scissor lift mechanic	13
7.7.2. Roller table	14
7.7.3. Machine table	15
7.7.4. Saw carriage driving gear	16
7.7.5. Foot pedal	17
7.7.6. Cross aligning device – pressure beam	18
7.7.7. Cross aligning device – roller table	19
7.7.8. Feeder Carriage	21
7.7.9. Tooth gap between tooth rack and gear wheel	22
7.7.10. Scissor clamp	23
7.7.11. Maintenance of pressure beam and hold down beam guidance	24
7.7.12. Maintenance of linear guides	24
7.8. Maintenance and service intervals	24
7.9. Recommended lubricants	25
7.10. Cooling and spraying device	26
7.11. Disposal of waste oil	27
8. PNEUMATICS	2
8.1 Pneumatic diagram	3
9. SPARE PARTS AND AFTER-SALES SERVICE	2
9.1. Ordering spare parts	2
9.2. Mechanical spare part lists	3
9.2.1. Subassemblies and drawings	3
9.3 Supplier's documentation for mechanical parts	5
10. OPERATING INSTRUCTIONS - CONTROL	2