

REV	DESCRIPTION	DATE	APPROVED

DATE	DATE
NO #	
JOS WABER	

NOTICE:
 PROPRIETARY INFORMATION PROPERTY
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DRINKS UNLESS OTHERWISE SPECIFIED

DEF. .XX .02
 .XXX .005
 .XXX .005

COMPONENTS: ZL101 KEV, AI

DATE: 10/23/91
 OVER ALL SIZE:
 FINISH:
 SCALE: 2
 DO NOT SCALE DIM.

FRACT. 1/64
 ANG. 1/2°
 USED ON OPE-0312
 NEXT ASSY
 SHEET 1 OF 1

DR. BY: J. PENNA

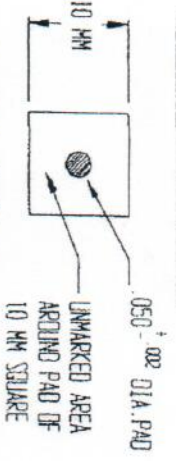
DATE: 10/23/91
 OVER ALL SIZE:
 FINISH:
 SCALE: 2
 DO NOT SCALE DIM.

PART NAME: LARGE FRHT 4VBH UPPER OIE SHOE (CASTINGS, OPE-0312)
 SITE: 8 Dwg. No.: ZL101



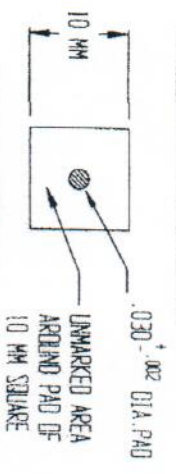
Q division of
 LENNET NO. INC.
 400 Broadfellow rd.
 Flamingdale, N.Y. 11735

T OPTICAL TARGET (1 REQ'D)



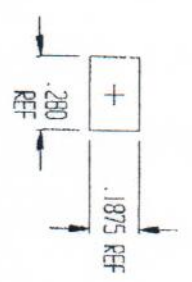
TARGET ON [-A-] ONLY
CLEAR AREA OPPOSITE SIDE

T1 OPTICAL TARGET (1 REQ'D)

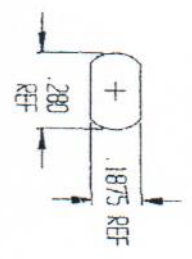


TARGET ON [-A-] ONLY
CLEAR AREA OPPOSITE SIDE

'A' RECTANGULAR SLOT (2 REQ'D)



'8' FLATTED ROUND SLOT (2 REQ'D)

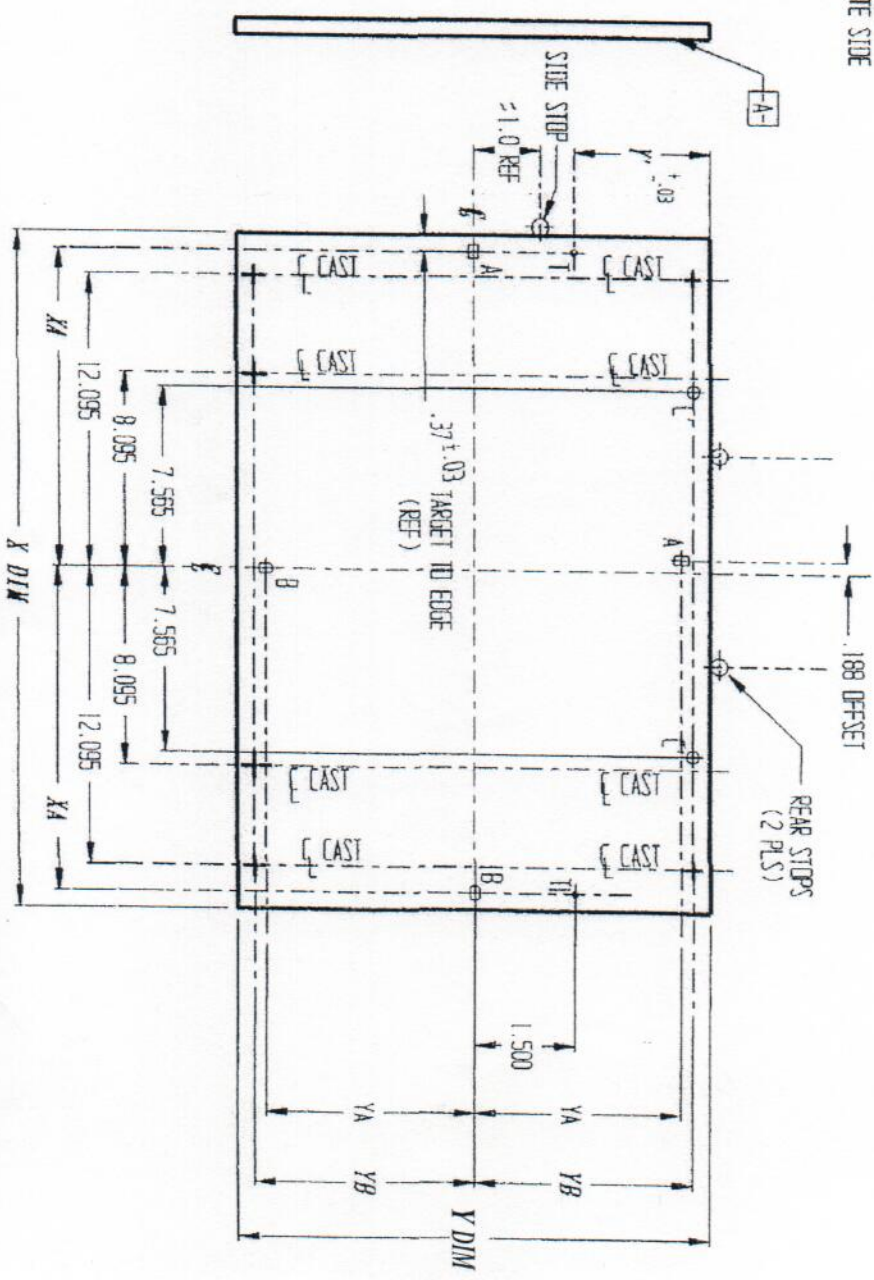


T 33UMHOLE (2REQ'0)



OPTILINE POST PITCH (O.P.P.) PANEL CONFIGURATION

PANEL SIZE KorY DIM	SLOT LOCATION XA	YA	HOLE LOC YB	TARGET LOC Y'
12.00	---	5.625	5.800	4.50
13.00	---	6.125	6.300	5.00
14.00	---	6.625	6.800	5.50
15.00	---	7.125	7.300	6.00
16.00	---	7.625	7.800	6.50
17.00	---	8.125	8.300	7.00
18.00	---	8.625	8.800	7.50
19.00	---	9.125	9.300	8.00
20.00	---	9.625	9.800	8.50
21.00	---	10.125	10.300	9.00
22.00	---	10.625	10.800	9.50
23.00	---	11.125	11.300	10.00
24.00	---	11.625	11.800	10.50
25.00	---	12.125	12.300	11.00
26.00	---	12.625	12.800	11.50
27.00	---	13.125	13.300	12.00
28.00	---	13.625	13.800	12.50
29.00	---	14.125	14.300	13.00
30.00	---	14.625	14.800	13.50
31.00	---	15.125	---	13.50
32.00	---	15.625	---	13.50
33.00	---	16.125	---	13.50
34.00	---	16.625	---	13.50



1. THE OPE PUNCH MACHINE IS SUPPLIED W/PUNCH & DIE BLOCK SETS WHICH PRODUCE THE EXACTA TOOLING CONFIGURATION.
2. STD. TOL. OF ±.001 APPLIES TO PANELS UP TO 28".

OPTILINE TECHNOLOGY

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TOLERANCES:
XX 1.00
XX 1.02
(OVER 28.00)
XX 1.002

DR BY: P. CERBITO
DATE: 10/18/97
CHKD: Boss
APPD: Boss

CUSTOMER: EXACTA
JOB NUMBER: OPE-0312

PART NAME: OPE PANEL ammi:mcmsib.032

SIZE: 8 **DWG. NO.: 4 ML / 2 HOLE - LSGE-RMT** **REV: 12**

AP00312

o division of
LENNET IND. IM
4M) Brookhok n
Formingdate, N.Y. 11Z